



Enhanced Aircraft Platform Availability Through Advanced Maintenance Concepts and Technologies

(RTO-MP-AVT-144)

Executive Summary

Immense changes in aircraft maintenance/support have been introduced over the past forty years in some NATO Nations with the objectives of reducing costs and improving aircraft platform availability. It is likely that comparable changes have been introduced to varying degrees in most NATO and partner countries. The importance and scope of the changes have challenged the minds of many capable individuals from heads of governments downwards. Therefore, there is considerable knowledge and experience throughout NATO on the use of advanced maintenance concepts and advanced technologies to improve aircraft availability and reduce life-cycle costs. The AVT-144 Technical Team has attempted to capture this collective experience and present information and conclusions on what maintenance/support concepts and technologies are likely to be particularly effective in improving aircraft platform availability.

In accordance with the task issued by the AVT Panel, a Workshop of invited specialists was held and a report has been written. The current document is the Workshop Proceedings. It includes some supplementary papers invited after the Workshop to fill important gaps in information. The final report of the AVT-144 Technical Team includes a substantial amount of edited information from the Workshop. It also contains additional material from separate research, and proposes managerial and technical goals and strategies for improving aircraft availability and mission reliability. It is being published as a separate document (RTO-TR-AVT-144).

The Workshop was held in Vilnius, Lithuania, from 3 to 5 October 2006. It was attended by over eighty invited specialists from thirteen NATO Nations and two partner Nations (Sweden and Australia). Participation was by invitation only. Most of the participants were senior engineers and managers with relevant hands-on experience from industry, the Armed Forces, and other government organisations. Thirty-four invited authors made formal presentations, and most of them submitted manuscript papers for these Workshop Proceedings. The papers in these proceedings are unedited except for formatting. The Workshop was larger and wider in scope than is normally envisaged for RTO workshops; nevertheless, it included considerable time for discussions and the sharing of ideas and experience. In view of the wide scope, the Workshop was organised into four sessions and the topics addressed by the invited authors were pre-arranged. The sessions were as follows:

- National perspectives on the evolution of aircraft maintenance/support concepts with particular reference to their relevance to aircraft availability.
- Metrics, key performance indicators, and modelling of aircraft availability.
- Maintenance/support management concepts and technologies for improving aircraft availability and mission reliability.
- Aircraft, support equipment, and supply system technologies for improving aircraft availability and mission reliability.

RTO-MP-AVT-144 ES - 1





Amélioration de la disponibilité des plateformes d'aéronefs au moyen de concepts de maintenance et de technologies évolués

(RTO-MP-AVT-144)

Synthèse

D'immenses modifications dans la maintenance et le soutien des aéronefs ont été entreprises ces quarante dernières années par certaines nations de l'OTAN avec pour objectifs de réduire les coûts et d'améliorer la disponibilité des plateformes aériennes. Il est probable que des modifications comparables ont été introduites à différents degrés dans la plupart des pays de l'OTAN et de ses partenaires. L'importance et l'étendue des modifications ont frappé l'esprit de nombreux individus éclairés depuis les chefs de gouvernement jusqu'aux plus humbles. En conséquence, il existe une connaissance et une expérience considérables au sein de l'OTAN concernant l'utilisation des concepts de maintenance et des technologies avancées pour améliorer la disponibilité des aéronefs et réduire le coût du cycle de vie. L'équipe technique AVT-144 a tenté de capter cette expérience collective et de présenter les informations et les conclusions sur ce en quoi les concepts et les technologies de maintenance et de soutien sont susceptibles d'être particulièrement efficaces pour améliorer la disponibilité des plateformes aériennes.

Dans la ligne du travail fourni par la commission AVT, un atelier de spécialistes invités a été organisé et un rapport a été rédigé. Le document actuel est le compte rendu de l'atelier. Il inclut quelques documents supplémentaires ajoutés après l'atelier pour combler d'importantes lacunes d'informations. Le rapport final de l'équipe technique AVT-144 inclut un nombre substantiel de publications issues de l'atelier. Il contient aussi des éléments complémentaires provenant de recherches indépendantes, et propose des objectifs et des stratégies pour améliorer la disponibilité des aéronefs et la fiabilité des missions. Il est publié dans un document séparé (RTO-TR-AVT-144).

L'atelier s'est tenu à Vilnius, Lituanie du 3 au 5 octobre 2006. Plus de quatre-vingt spécialistes invités de treize nations de l'OTAN et de deux nations partenaires (la Suède et l'Australie) y ont participé. La participation s'est faite uniquement sur invitation. De nombreux participants étaient des ingénieurs cadres supérieurs et des responsables ayant une expérience pratique importante dans l'industrie, dans les forces armées et dans d'autres organismes gouvernementaux. Trente-quatre auteurs invités ont fait des présentations officielles et la plupart d'entre eux ont proposé des documents manuscrits pour ces comptes rendus ateliers. Les articles de ces comptes rendus n'ont pas été modifiés, exception faite de leurs formatages. Le champ couvert par l'atelier a été plus important et plus large que celui normalement prévu pour un atelier RTO; néanmoins, cet atelier a consacré un temps considérable aux débats et aux échanges d'idées et d'expériences. Compte tenu de cette largeur de champ, l'atelier a été organisé en quatre sessions et les sujets traités par les auteurs invités ont été fixés à l'avance. Les sessions ont été organisées de la manière suivante :

- Perspectives nationales sur l'évolution des concepts de maintenance/soutien des aéronefs avec des références particulières à leur pertinence concernant la disponibilité avion.
- Systèmes de mesure, indicateurs des performances clés et modélisation de la disponibilité avion.
- Concepts et technologies de gestion de la maintenance/du soutien pour l'amélioration de la disponibilité avion et de la fiabilité des missions.
- Technologies des aéronefs, des équipements de soutien et des systèmes d'approvisionnement pour l'amélioration de la disponibilité avion et de la fiabilité des missions.

ES - 2 RTO-MP-AVT-144

NORTH ATLANTIC TREATY ORGANISATION

RESEARCH AND TECHNOLOGY ORGANISATION





RTO MEETING PROCEEDINGS

MP-AVT-144

Enhanced Aircraft Platform Availability Through Advanced Maintenance Concepts and Technologies

(Amélioration de la disponibilité des plateformes d'aéronefs au moyen de concepts de maintenance et de technologies évolués)

RTO AVT-144 Workshop held in Vilnius, Lithuania, 3-5 October 2006.



Published June 2011



NORTH ATLANTIC TREATY ORGANISATION

RESEARCH AND TECHNOLOGY ORGANISATION





RTO MEETING PROCEEDINGS

MP-AVT-144

Enhanced Aircraft Platform Availability Through Advanced Maintenance Concepts and Technologies

(Amélioration de la disponibilité des plateformes d'aéronefs au moyen de concepts de maintenance et de technologies évolués)

RTO AVT-144 Workshop held in Vilnius, Lithuania, 3-5 October 2006.





The Research and Technology Organisation (RTO) of NATO

RTO is the single focus in NATO for Defence Research and Technology activities. Its mission is to conduct and promote co-operative research and information exchange. The objective is to support the development and effective use of national defence research and technology and to meet the military needs of the Alliance, to maintain a technological lead, and to provide advice to NATO and national decision makers. The RTO performs its mission with the support of an extensive network of national experts. It also ensures effective co-ordination with other NATO bodies involved in R&T activities.

RTO reports both to the Military Committee of NATO and to the Conference of National Armament Directors. It comprises a Research and Technology Board (RTB) as the highest level of national representation and the Research and Technology Agency (RTA), a dedicated staff with its headquarters in Neuilly, near Paris, France. In order to facilitate contacts with the military users and other NATO activities, a small part of the RTA staff is located in NATO Headquarters in Brussels. The Brussels staff also co-ordinates RTO's co-operation with nations in Middle and Eastern Europe, to which RTO attaches particular importance especially as working together in the field of research is one of the more promising areas of co-operation.

The total spectrum of R&T activities is covered by the following 7 bodies:

- AVT Applied Vehicle Technology Panel
- HFM Human Factors and Medicine Panel
- IST Information Systems Technology Panel
- NMSG NATO Modelling and Simulation Group
- SAS System Analysis and Studies Panel
- SCI Systems Concepts and Integration Panel
- SET Sensors and Electronics Technology Panel

These bodies are made up of national representatives as well as generally recognised 'world class' scientists. They also provide a communication link to military users and other NATO bodies. RTO's scientific and technological work is carried out by Technical Teams, created for specific activities and with a specific duration. Such Technical Teams can organise workshops, symposia, field trials, lecture series and training courses. An important function of these Technical Teams is to ensure the continuity of the expert networks.

RTO builds upon earlier co-operation in defence research and technology as set-up under the Advisory Group for Aerospace Research and Development (AGARD) and the Defence Research Group (DRG). AGARD and the DRG share common roots in that they were both established at the initiative of Dr Theodore von Kármán, a leading aerospace scientist, who early on recognised the importance of scientific support for the Allied Armed Forces. RTO is capitalising on these common roots in order to provide the Alliance and the NATO nations with a strong scientific and technological basis that will guarantee a solid base for the future.

The content of this publication has been reproduced directly from material supplied by RTO or the authors.

Published June 2011

Copyright © RTO/NATO 2011 All Rights Reserved

ISBN 978-92-837-0132-3

Single copies of this publication or of a part of it may be made for individual use only. The approval of the RTA Information Management Systems Branch is required for more than one copy to be made or an extract included in another publication. Requests to do so should be sent to the address on the back cover.

ii RTO-MP-AVT-144





Table of Contents

	Page
Programme Committee	iv
Executive Summary and Synthèse	ES-1
List of Papers	1
Annex A – List of Workshop Participants	A-1

RTO-MP-AVT-144 iii





LIST OF PAPERS

RTO AVT-144 Workshop on "Enhanced Aircraft Platform Availability Through Advanced Maintenance Concepts and Technologies" Vilnius, Lithuania, 3-5 October 2006

Welcome Address – Official Welcome to the Workshop on Behalf of the Applied Vehicle Technology (AVT) Panel.

Hastings, R.

Mr. Robert Hastings – AVT Panel Member (Director Gas Turbine Laboratory, Institute for Aerospace Research, National Research Council, Ottawa, Ontario, Canada)

Paper 1 – Evolution of Aircraft Maintenance/Support Concepts with Particular Reference to Aircraft Availability – Polish Air Force Perspective

Szczepanik, R.; Leski, A.

Dr. Ryszard Szczepanik (Director General Air Force Institute of Technology, Warsaw, Poland), and Major (Dr.) Andrzej Leski (Team Leader, Division for Aeronautical Systems Reliability & Safety, Air Force Institute of Technology, Warsaw, Poland)

Paper 2 – Evolution of Aircraft Maintenance and Support Concepts – French Armed Forces Perspectives *Joubert, P.*

Colonel Patrick Joubert (Structure Intégrée du Maintien en condition opérationnelle des Matériels Aéronautiques du ministère de la Défense – SIMMAD, Ministère de la défense, France)

Paper 3 – Evolution of Aircraft Maintenance/Support Concepts with Particular Reference to Aircraft Availability – Czech Air Force Perspective

Bulanek, J.: Kvetina, L.: Tesar, F.

Ing. Jaroslav Bulanek (Logistics Manager, Aero Vochody, Prague, Czech Republic), Lieutenant Colonel Ing. Libor Kvetina (Support Policy Section, Ministertsvo obrany – Ministry of Defence, Prague, Czech Republic), and Mr. Ferdinand Tesar (Logistics Manager, VTULaPVO, Prague, Czech Republic)

Paper 4 – Improvements of Aircraft Availability Within the Royal Netherlands Air Force

Andela, C.

Drs. Ing. Carla Andela (Collaborative Engineering and Systems, National Aerospace Laboratory NLR, Amsterdam, Netherlands)

RTO-MP-AVT-144 1



Paper 5 – The Integration of an Aircraft Availability Performance Program with Life Cycle Management in the Swedish Air Force

Barbici, S.

Mr. Sorin Barbici (Technical Expert Dependability Design, Logistics Division, Defence Material Administration – FMV, Stockholm, Sweden)

Paper 6 – The Evolution of Aircraft Support Concepts Within the UK MoD's Defence Logistics Transformation Programme

Elford, D.G.

Captain David Elford (Defence Logistics Transformation Programme, MOD DPA-DLO, UK)

Paper 7 – Metrics, Key Performance Indicators, and Modeling of Long Range Aircraft Availability and Readiness

Andresen, G.; Williams, Z.

Mr. Gerrod Andresen and Mr. Zachary Williams (IVHM Solution Center, Boeing Phantom Works, The Boeing Company, Aledo, USA)

Paper 8 – Achieving Organizational Accountability for Aircraft Operational Availability – Systems Engineering and Contracting Strategies in the Canadian Forces

Béland, P-P.; Hollick, L.J. (both presenters)

Lieutenant Colonel Pierre-Paul Béland and Mr. L.J.(Ludy) Hollick (Integrated Logistics Support, Maritime Helicopter Program, Aerospace Equipment Program Management Division, DND, Ottawa, Ontario, Canada)

Paper 9 – The Management of Reliability and Maintainability and the Choice of Maintenance Concept to Optimize Aircraft Availability and Life Cycle Cost

Buderath, M.

Dipl. Ing. Matthias Buderath (Chief Engineer Product Support Technologies, EADS Military Air Systems, Munich, Germany)

Paper 10 – Availability Improvements in New Transport Aircraft – The Case of the A400M

Heuninckx, B.

Mr. Baudouin Heuninckx (Logistic Support Officer, A400M Program Division, Organisation for Joint Armament Cooperation – OCCAR, Toulouse, France)

Paper 11 - Non-Destructive Evaluation (NDE) and Aircraft Availability

Bruce, D.A.; Buynak, C.F.; Lindgren, E.

Dr. David Bruce (Defence Sciences and Technology Laboratory, MOD, Salisbury, UK), and Mr. Charles Buynak and Dr. Eric Lindgren (NDE Branch, USAF Air Force Research Laboratory, Wright Patterson AFB, USA)



Paper 12 – The Use of Advanced NDI to Reduce the Duration and/or Frequency of Preventative Maintenance – German Air Force Experience

Manzke, H.; Grauvogl, E.

Dipl. Ing. Holger Manzke and Dipl. Ing. Ernst Grauvogl (Material Testing, EADS Military Air Systems, Manching, Germany)

Paper 13 – Corrosion Sensors to Reduce Aircraft Maintenance

Harris, S.J.; Mishon, M.; Hebbron, M.

Dr. Steve Harris (Group Leader Materials Engineering, Advanced Technology Centre, BAE Systems, Bristol, UK), Dr. Matt Mishon (Corrosion Control Leader, Materials Integrity Group, Technical Enabling Services, MOD DPA-DLO, Gosport, UK), and Mr. M. Hebbron, (Advanced Technology Centre, BAE Systems, Bristol, UK)

Paper 14 – Advances in Avionics Testing to Improve Aircraft Readiness and Mission Reliability *Ross, W.A.*

Mr. William Ross (Deputy Program Manager for Automatic Test Systems and Member of DoD Automatic Test Systems Executive Directorate, Naval Air Systems Command, Patuxent River, USA)

Paper 15 – Advanced Diagnostics in the SNECMA M-88 Engine of the Rafale Fighter

Banet, E.; Brousse, C.; Massé, J.-R.. (presenter)

M. Erick Banet (M88 ILS Manager, Snecma, SAFRAN Group, Courcouronnes, France); Mme. Carole Brousse (M88 Electronic Control System Technical and Project Manager, Hispano-Suiza, SAFRAN Group, Systems Division, Moissy Cramayel, France); Dr. Jean-Rémi Massé (Dependability Engineering Senior Expert, also Strand 7400 Leader for TATEM European Project, Hispano-Suiza, SAFRAN Group, Systems Division, Moissy Cramayel, France)

Paper 16 – The Insertion of Advanced Diagnostic Technologies in an Ageing Fleet of Engines, to Improve Engine/Aircraft Availability and Mission Reliability

Wicks, B.; Eustace, R.

Dr. Bryon Wicks and Mr. Richard Eustace (Propulsion Systems Life Management Group, Air Vehicles Division, Platform Sciences Laboratory, Defence Science and Technology Organisation (DSTO), Fisherman's Bend, Australia)

Paper 17 – Improving the Diagnosis of Mechanical Systems, and Structure to Reduce Aircraft Downtime at 1st Line and Improve Mission Reliability

Schmidt, R.K.

Mr. Kyle Schmidt (Senior Research Engineer, Messier-Dowty, SAFRAN Group, Ajax, Canada)

RTO-MP-AVT-144 3



Paper 18 – The Fusion of Data from Existing On-Board Monitoring and Instrumentation Systems to Achieve More Accurate Usage Monitoring

Cook, H.G.

Mr. H.G. (Greg) Cook (Prognostic Health Management Division, Materials Integrity Group, Technical Enabling Services, MOD DPA-DLO, Gosport, UK)

Paper 19 – Integrating Experience with Built-In Test (BIT) to Improve First-Time-Fix Performance

D'Eon, P.; Hastings, R. (presenter)

Mr. Phil D'Eon (President and Chief Technology Officer, CaseBank Technologies Inc., Toronto, Ontario, Canada) and Mr. Robert Hastings (Director Gas Turbine Laboratory, Institute for Aerospace Research, National Research Council, Ottawa, Ontario, Canada

Paper 20 – The Use of Integrated Reasoning with Flight and Historical Maintenance Data to Diagnose Faults and Improve Prognosis

Létourneau, S.; Halasz, M.

Dr. Sylvain Létourneau and Mr. Michael Halasz (Institute for Information Technology, National Research Council, Ottawa, Ontario, Canada)

Paper 21 – The Use of Prognostic Systems to Reduce the Duration and Frequency of Helicopter Maintenance *Cook. J.*

Dr. Jonathan Cook (Head of the Prognostic Health Management Division, Materials Integrity Group, Technical Enabling Services, MOD DPA-DLO, Gosport, UK)

Paper 22 – The Use of On-Board Condition Monitoring, Usage Monitoring, Diagnostics, Prognosis, and Integrated Vehicle Health Management to Improve Aircraft Availability and Mission Reliability *Dunsdon, J.*

Dr. Jonathan Dunsdon (Manager of Technologies for New Maintenance Concepts, also Technical Manager of TATEM European project, Smiths Aerospace Electronic Systems, Cheltenham, UK)

Paper 23 – Maintenance Free Periods of Operation – The Holy Grail?

Hockley, C.J.

Wing Commander (Rtd.) Chris Hockley (Lecturer, Defence College of Management and Technology, MOD Defence Academy, Shrivenham, UK)

Paper 24 – Rapid Salvage and Repair Strategies for Aircraft Disabled or Damaged in Action

Absi, F.; Lemaignen, L.

Mr. Frédéric Absi (Rafale Maintenance Manager, Military Customer Support Division, Dassault Aviation, St. Cloud, France) and Mr. Louis Lemaignen (Head of Future Support Studies, Military Customer Support Division, Dassault Aviation, St. Cloud, France)



Paper 25 – Aircraft Corrosion Control and Maintenance

Agarwala, V.S.

Dr. Vinod Agarwala (Associate Director for Materials Science & Engineering, US Office of Naval Research Global, London, UK)

Paper 26 – Use of Dehumidification to Reduce Preventive and Corrective Maintenance of Aircraft Due to Corrosion

Schweitz, H.

Lieutenant Colonel (Retd.) Hakan Schweitz (Dehumidification and Storage Expert, Competence Centre for Logistics, FMV, Stockholm, Sweden)

Paper 27 – Galvanic Sensor for Monitoring Structural Damage

Aiello, L.; Colavita, M.; Agarwala, V.

Major Lorenzo Aiello (Aeronautica Militare, Centro Sperimentale di Volo (Flight Test Centre), Pomezia, Italy), Major Mario Colavita (Aeronautica Militare, Agenzia Nazionale per la Sicurezza del Volo ANSV, Rome, Italy), and Dr. Vinod Agarwala (Associate Director for Materials Science & Engineering, US Office of Naval Research Global, London, UK)

Paper 28 – Defending Our Aging Fleets: Defining the Impacts of Aging Aircraft Sustainment on Warfighting Capability

Hart, K.A.

Mr. Karl A. Hart (Senior Engineer/Analyst, Alion Science & Technology Inc., Wright Patterson Air Force Base, Ohio, USA)

Paper 29 – State of Development of Advanced Sensory Systems for Structural Health Monitoring Applications *Mrad*, *N*.

Dr. Nezih Mrad (Research Scientist, Defence R&D Canada, Department of National Defence, Ottawa, Ontario, Canada)

Paper 30 – Physics of Failure Modelling at the Microstructural Level for Prognostics of Creep Failure in an Engine Turbine Blade

Koul, A.K.; Tiku, A.; Bhanot, S.; Junkin, B.

Dr. Ashok K. Koul, Mr. Ajay Tiku, and Mr. Saurabh Bhanot (Life Prediction Technologies Inc., Ottawa, Ontario, Canada), and Mr. Brent Junkin (Standard Aero Limited, Winnipeg, Manitoba, Canada)

Paper 31 – Operational Availability Modeling for Risk and Impact Analysis

Hurst, D.J.

Mr. David J. Hurst (Manager Accreditation and Audits, Aerospace Engineering and Project Management Division, Department of National Defence, Ottawa, Ontario, Canada)

RTO-MP-AVT-144 5

LIST OF PAPERS



Closing Remarks – Observations by Reviewer at Close of Workshop.

Bird, J.

Mr. Jeff Bird (Senior Research Officer, NRC Institute for Aerospace Research, Ottawa, Ontario, Canada)





Programme Committee

CHAIRMAN

Mr. G.F. Eastaugh NRC Institute for Aerospace Research 1200 Montreal Road Ottawa, Ontario K1A 0R6 CANADA

Tel: +1-613-993-2845 graeme.eastaugh@nrc-cnrc.gc.ca

VICE-CHAIRMAN

Dipl. Ing. M. Buderath
PSCG8 Customer Support Operations
EADS Military Aircraft
81663 Munich
GERMANY

Tel: +49 (0) 89-6-07-29073 matthias.buderath@eads.com

MEMBERS

CANADA

Dr. W. Beres NRC Institute for Aerospace Research 1200 Montreal Road Ottawa, Ontario K1A 0R6 Tel: +1-613-993-0033 wieslaw.beres@nrc-cnrc.gc.ca

Mr. J. Bird NRC Institute for Aerospace Research 1200 Montreal Road Ottawa, Ontario K1A 0R6 Tel: +1-613-990-0652 jeff.bird@nrc-cnrc.gc.ca

Mr. J. Komorowski NRC Institute for Aerospace Research 1200 Montreal Road Ottawa, Ontario K1A 0R6 Tel: +1-613-993-0141 jerzy.komorowski@nrc-cnrc.gc.ca

CZECH REPUBLIC

Prof. J. Stodola University of Defence in Brno PS 13, K 252, Kounicova str. 65 612 00 Brno Tel: +420-973-442-278 Jiri.Stodola@unob.cz

Mr. F. Tesar VTULaPVO Mladoboleslavska 944 197 21 Praha 9 (Prague) Tel: +420-255-708816 ferdinand.tesar@vtul.cz

FRANCE

Mr. T. Vilain
Dassault Aviation
78 quai Marcel Dassault – Cedex 300
92552 St. Cloud Cedex
Tel: +33-1-47-11-34-30
thierry.vilain@dassault-aviation.com

GERMANY

Dipl. Ing. W. Bienenda Secondary Power Systems EADS Military Aircraft 81663 Munich Tel: +49 (0) 89-6-07-24993 wolfgang.bienenda@eads.com

ITALY

Major M. Colavita Chemistry Department Flight Test Centre of Italian Air Force "M. De Bernardi Airport" 00040 Pomezia, Rome Tel: +39-06-9129-2894 mcolavita@tiscali.it

NETHERLANDS

Ir. H.J. ten Hoeve National Aerospace Laboratory NLR Aerospace Vehicles Division P.O. Box 153 NL-8300 AD Emmeloord Tel: +31-527-248672 hjth@nlr.nl

iv RTO-MP-AVT-144





ROMANIA

Colonel (Dr.) I. Lespezeanu Ministry of Defence Armaments Department 7-9 Drumul Tabare Street Sector 6, Bucharest 061353 Tel: +40 (21) 319-68-58 Ext 2815 ion.lespezeanu@dpa.ro

UNITED KINGDOM

Dr. M. Winstone Physical Sciences Department Defence Sciences and Technology Laboratory (DSTL) Porton Down Salisbury, Wiltshire SP4 0JQ Tel: +44-1980-658553 mrwinstone@dstl.gov.uk

UNITED STATES

Mr. K. Hart Alion Science and Technology CTR USAF Fleet Viability Board Wright Patterson AFB Dayton, OH Tel: +1-937-255-8600 karl.hart@wpafb.af.mil

CONTRIBUTORS

UNITED KINGDOM

Wg Cdr A. March Combat Aircraft and UA(C)Vs Material & Structures Group (M&SG) L107 Block L DLO Wyton, Huntingdon Tel: +44-1480-52451 Ext 6172 marcha560@hqlcr.mod.uk

Dr. M. Mishon Ministry of Defence Materials & Structures Group Fleetlands, Fareham Road Gosport, Hants PO13 0FL Tel: +44 (0) 23-9254-4595 cch@aim.mod.uk

UNITED STATES

Mr. R. Bondaruk
General Dynamics Information Technology
(GDIT)
Oklahoma City Air Logistics Center
Tinker Air Force Base
Oklahoma City, OK
Tel: +1-405-739-7773
bob.bondaruk@gdit.com

Mr. J. Waldman NAVMAR Applied Sciences Corporation 65 West Street Road (Building C) Warminster, PA 18974 Tel: +1-215-675-4900 Ext 108 waldman@naymar.com

AVT PANEL MENTOR

Prof. J. Vantomme Royal Military Academy (RMA) Department of Civil Engineering Renaissancelaan 30 B-1000 Brussels, Belgium Tel: +32 (2) 742-64-10 john.vantomme@rma.ac.be







vi RTO-MP-AVT-144





REPORT DOCUMENTATION PAGE				
1. Recipient's Reference	2. Originator's References	3. Further Reference	4. Security Classification of Document	
	RTO-MP-AVT-144 AC/323(AVT-144)TP/363	ISBN 978-92-837-0132-3	UNCLASSIFIED/ UNLIMITED	
North .	ch and Technology Organisati Atlantic Treaty Organisation F-92201 Neuilly-sur-Seine Ce	on		
	ced Aircraft Platform Availabi	lity Through Advanced	d Maintenance	
7. Presented at/Sponsore	d by			
RTO A	AVT-144 Workshop held in Vi	lnius, Lithuania, 3-5 O	ctober 2006.	
8. Author(s)/Editor(s)			9. Date	
Multiple		June 2011		
10. Author's/Editor's Address			11. Pages	
Multiple		496		
12. Distribution Statement There are no restrictions on the distribution of this document. Information about the availability of this and other RTO unclassified publications is given on the back cover.				
13. Keywords/Descripton	rs			
Aircraft availability Automatic test systems Availability based contr Battle damage repair Condition based mainte Corrosion prevention	Integrated vehicle hea	Progr port Read Ith management Relia Relia	Maintenance-free operating period Prognostics Readiness Reliability Reliability centred maintenance Usage monitoring	

14. Abstract

Aircraft availability is a key component of military capability and an important measure of the readiness and effectiveness of a force. For years, NATO accepted trade-offs between reliability and technical performance in tactical systems because it was compelled to pursue technological superiority over the Soviet Union during the Cold War. There is now a need to place more emphasis on availability, together with an enduring ability to provide it in tactical deployments with a small logistics footprint. Therefore, a Workshop was held in Vilnius, Lithuania, from 3 to 5 October 2006, to identify advanced maintenance/support concepts and technologies which could help to improve aircraft availability. It was attended by over eighty invited specialists from thirteen NATO Nations and two partner Nations. The topics of the papers were individually prearranged to ensure the widest possible coverage of this large topic, and fell into four main categories: national perspectives; metrics and key performance indicators; maintenance/support management concepts and technologies; and aircraft and support equipment technologies. Most speakers provided manuscript papers, which are contained in these proceedings. The AVT-144 Technical Team has also prepared a report which blends information from the Workshop with additional research. This has been published separately as RTO-TR-AVT-144.









\$ 4

F-92201 NEUILLY-SUR-SEINE CEDEX • FRANCE Télécopie 0(1)55.61.22.99 • E-mail mailbox@rta.nato.int

DIFFUSION DES PUBLICATIONS RTO NON CLASSIFIEES

Les publications de l'AGARD et de la RTO peuvent parfois être obtenues auprès des centres nationaux de distribution indiqués ci-dessous. Si vous souhaitez recevoir toutes les publications de la RTO, ou simplement celles qui concernent certains Panels, vous pouvez demander d'être inclus soit à titre personnel, soit au nom de votre organisation, sur la liste d'envoi.

Les publications de la RTO et de l'AGARD sont également en vente auprès des agences de vente indiquées ci-dessous.

Les demandes de documents RTO ou AGARD doivent comporter la dénomination « RTO » ou « AGARD » selon le cas, suivi du numéro de série. Des informations analogues, telles que le titre est la date de publication sont souhaitables.

Si vous souhaitez recevoir une notification électronique de la disponibilité des rapports de la RTO au fur et à mesure de leur publication, vous pouvez consulter notre site Web (www.rto.nato.int) et vous abonner à ce service.

CENTRES DE DIFFUSION NATIONAUX

ALLEMAGNE

Streitkräfteamt / Abteilung III Fachinformationszentrum der Bundeswehr (FIZBw) Gorch-Fock-Straße 7, D-53229 Bonn

BELGIQUE

Royal High Institute for Defence – KHID/IRSD/RHID Management of Scientific & Technological Research for Defence, National RTO Coordinator Royal Military Academy – Campus Renaissance Renaissancelaan 30, 1000 Bruxelles

CANADA

DSIGRD2 – Bibliothécaire des ressources du savoir R et D pour la défense Canada Ministère de la Défense nationale 305, rue Rideau, 9^e étage Ottawa, Ontario K1A 0K2

DANEMARK

Danish Acquisition and Logistics Organization (DALO) Lautrupbjerg 1-5, 2750 Ballerup

ESPAGNE

SDG TECIN / DGAM C/ Arturo Soria 289 Madrid 28033

ESTONIE

Estonian Ministry of Defence Estonian National Coordinator for NATO RTO Sakala 1, Tallinn 15094

ETATS-UNIS

NASA Center for AeroSpace Information (CASI) 7115 Standard Drive Hanover, MD 21076-1320

FRANCE

O.N.E.R.A. (ISP) 29, Avenue de la Division Leclerc BP 72, 92322 Châtillon Cedex

GRECE (Correspondant)

Defence Industry & Research General Directorate, Research Directorate Fakinos Base Camp, S.T.G. 1020 Holargos, Athens

HONGRIE

Hungarian Ministry of Defence Development and Logistics Agency P.O.B. 25, H-1885 Budapest

ITALIF

General Secretariat of Defence and National Armaments Directorate 5th Department – Technological Research Via XX Settembre 123, 00187 Roma

LUXEMBOURG

Voir Belgique

NORVEGE

Norwegian Defence Research Establishment, Attn: Biblioteket P.O. Box 25 NO-2007 Kjeller

PAYS-BAS

Royal Netherlands Military Academy Library P.O. Box 90.002 4800 PA Breda

POLOGNE

Centralna Biblioteka Wojskowa ul. Ostrobramska 109 04-041 Warszawa

PORTUGAL

Estado Maior da Força Aérea SDFA – Centro de Documentação Alfragide, P-2720 Amadora

REPUBLIQUE TCHEQUE

LOM PRAHA s. p. o. z. VTÚLaPVO Mladoboleslavská 944 PO Box 18 197 21 Praha 9

ROUMANIE

Romanian National Distribution Centre Armaments Department 9-11, Drumul Taberei Street Sector 6 061353, Bucharest

ROYAUME-UNI

Dstl Knowledge and Information Services Building 247 Porton Down Salisbury SP4 0JQ

SLOVAQUIE

Akadémia ozbrojených síl gen. M.R. Štefánika, Distribučné a informačné stredisko RTO Demänová 393, Liptovský Mikuláš 6 031 06

SLOVENIE

Ministry of Defence Central Registry for EU and NATO Vojkova 55 1000 Ljubljana

TURQUIE

Milli Savunma Bakanlığı (MSB) ARGE ve Teknoloji Dairesi Başkanlığı 06650 Bakanlıklar Ankara

AGENCES DE VENTE

NASA Center for AeroSpace Information (CASI) 7115 Standard Drive Hanover, MD 21076-1320 ETATS-UNIS

ETATS-UNIS

The British Library Document Supply Centre Boston Spa, Wetherby West Yorkshire LS23 7BQ ROYAUME-UNI Canada Institute for Scientific and Technical Information (CISTI) National Research Council Acquisitions Montreal Road, Building M-55 Ottawa K1A 0S2, CANADA

Les demandes de documents RTO ou AGARD doivent comporter la dénomination « RTO » ou « AGARD » selon le cas, suivie du numéro de série (par exemple AGARD-AG-315). Des informations analogues, telles que le titre et la date de publication sont souhaitables. Des références bibliographiques complètes ainsi que des résumés des publications RTO et AGARD figurent dans les journaux suivants :

$Scientific \ and \ Technical \ Aerospace \ Reports \ (STAR)$

STAR peut être consulté en ligne au localisateur de ressources uniformes (URL) suivant: http://www.sti.nasa.gov/Pubs/star/Star.html STAR est édité par CASI dans le cadre du programme NASA d'information scientifique et technique (STI) STI Program Office, MS 157A NASA Langley Research Center Hampton, Virginia 23681-0001

Government Reports Announcements & Index (GRA&I) publié par le National Technical Information Service Springfield

Virginia 2216 ETATS-UNIS

(accessible également en mode interactif dans la base de données bibliographiques en ligne du NTIS, et sur CD-ROM)



BP 25

F-92201 NEUILLY-SUR-SEINE CEDEX • FRANCE Télécopie 0(1)55.61.22.99 • E-mail mailbox@rta.nato.int



DISTRIBUTION OF UNCLASSIFIED RTO PUBLICATIONS

AGARD & RTO publications are sometimes available from the National Distribution Centres listed below. If you wish to receive all RTO reports, or just those relating to one or more specific RTO Panels, they may be willing to include you (or your Organisation) in their distribution.

RTO and AGARD reports may also be purchased from the Sales Agencies listed below.

Requests for RTO or AGARD documents should include the word 'RTO' or 'AGARD', as appropriate, followed by the serial number. Collateral information such as title and publication date is desirable.

If you wish to receive electronic notification of RTO reports as they are published, please visit our website (www.rto.nato.int) from where you can register for this service.

NATIONAL DISTRIBUTION CENTRES

BELGIUM

Royal High Institute for Defence – KHID/IRSD/RHID Management of Scientific & Technological Research for Defence, National RTO Coordinator Royal Military Academy – Campus Renaissance Renaissancelaan 30 1000 Brussels

CANADA

DRDKIM2 – Knowledge Resources Librarian Defence R&D Canada Department of National Defence 305 Rideau Street, 9th Floor Ottawa, Ontario K1A 0K2

CZECH REPUBLIC

LOM PRAHA s. p. o. z. VTÚLaPVO Mladoboleslavská 944 PO Box 18 197 21 Praha 9

DENMARK

Danish Acquisition and Logistics Organization (DALO) Lautrupbjerg 1-5 2750 Ballerup

ESTONIA

Estonian Ministry of Defence Estonian National Coordinator for NATO RTO Sakala 1, Tallinn 15094

FRANCE

O.N.E.R.A. (ISP) 29, Avenue de la Division Leclerc BP 72, 92322 Châtillon Cedex

GERMANY

Streitkräfteamt / Abteilung III Fachinformationszentrum der Bundeswehr (FIZBw) Gorch-Fock-Straße 7 D-53229 Bonn

GREECE (Point of Contact)

Defence Industry & Research General Directorate, Research Directorate Fakinos Base Camp, S.T.G. 1020 Holargos, Athens

HUNGARY

Hungarian Ministry of Defence Development and Logistics Agency P.O.B. 25, H-1885 Budapest

ITALY

General Secretariat of Defence and National Armaments Directorate 5th Department – Technological Research Via XX Settembre 123, 00187 Roma

LUXEMBOURG

See Belgium

NETHERLANDS

Royal Netherlands Military Academy Library P.O. Box 90.002 4800 PA Breda

NORWAY

Norwegian Defence Research Establishment, Attn: Biblioteket P.O. Box 25 NO-2007 Kjeller

POLAND

Centralna Biblioteka Wojskowa ul. Ostrobramska 109 04-041 Warszawa

PORTUGAL

Estado Maior da Força Aérea SDFA – Centro de Documentação Alfragide, P-2720 Amadora

ROMANIA

Romanian National Distribution Centre Armaments Department 9-11, Drumul Taberei Street Sector 6, 061353, Bucharest

SLOVAKIA

Akadémia ozbrojených síl gen. M.R. Štefánika, Distribučné a informačné stredisko RTO Demänová 393, Liptovský Mikuláš 6 031 06

SLOVENIA

Ministry of Defence Central Registry for EU & NATO Vojkova 55 1000 Ljubljana

SPAIN

SDG TECIN / DGAM C/ Arturo Soria 289 Madrid 28033

TURKEY

Milli Savunma Bakanlığı (MSB) ARGE ve Teknoloji Dairesi Başkanlığı 06650 Bakanlıklar – Ankara

UNITED KINGDOM

Dstl Knowledge and Information Services Building 247 Porton Down Salisbury SP4 0JQ

UNITED STATES

NASA Center for AeroSpace Information (CASI) 7115 Standard Drive Hanover, MD 21076-1320

SALES AGENCIES

NASA Center for AeroSpace Information (CASI) 7115 Standard Drive

Hanover, MD 21076-1320 UNITED STATES The British Library Document Supply Centre Boston Spa, Wetherby

West Yorkshire LS23 7BQ UNITED KINGDOM Canada Institute for Scientific and Technical Information (CISTI)

National Research Council Acquisitions Montreal Road, Building M-55 Ottawa K1A 0S2, CANADA

Requests for RTO or AGARD documents should include the word 'RTO' or 'AGARD', as appropriate, followed by the serial number (for example AGARD-AG-315). Collateral information such as title and publication date is desirable. Full bibliographical references and abstracts of RTO and AGARD publications are given in the following journals:

Scientific and Technical Aerospace Reports (STAR)

STAR is available on-line at the following uniform resource locator: http://www.sti.nasa.gov/Pubs/star/Star.html
STAR is published by CASI for the NASA Scientific and Technical Information (STI) Program
STI Program Office, MS 157A
NASA Langley Research Center
Hampton, Virginia 23681-0001
UNITED STATES

 $Government\ Reports\ Announcements\ \&\ Index\ (GRA\&I)$

published by the National Technical Information Service Springfield Virginia 2216 UNITED STATES (also available online in the NTIS Bibliographic Database

ISBN 978-92-837-0132-3

or on CD-ROM)